## APPLICATION OF METHOD OF LOCAL POTENTIAL

## TO THE BÉNARD PROBLEM IN A UNIFORM MAGNETIC <br> FIELD

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The method of local potential is used to solve the Bénard problem in a uniform magnetic field in the case when the two boundary surfaces are free. The results obtained are in agreement with those known from the literature.

The thermodynamic theory of stability, possessing a considerable degree of generality (which enables different systems to be described from unified positions), distinguishes two approaches: the first connected with Lyapunov's second method [1], when the characteristic function is taken to be the deviation of the entropy from its value in the stationary state $\left(\delta^{2} S\right)_{0}[2,3]$; the second, the method of local potential [3-5], connected with the method of characteristic indices. The latter method is used by us to investigate the Bénard problem in a uniform magnetic field.

We consider a thin layer of incompressible, conducting, electrically neutral fluid of thickness d heated from below and situated in gravitational and uniform magnetic fields. We assume that the fluid is nonpolarizable and that the displacement current can be neglected. Introducing the dimensionless quantities

$$
\begin{equation*}
x_{i}=\frac{\bar{x}_{i}}{d} ; \quad V_{i}=V_{i} \frac{d}{v} ; \quad t=\bar{t} \frac{v}{d^{2}} ; \quad T=\frac{\bar{T}}{\Delta T} ; \quad H_{i}=\frac{H_{i}}{H^{\dagger}}, \tag{1}
\end{equation*}
$$

we obtain using Maxwell's equations the following expressions for the balance of mass, momentum, magnetic field intensity, and heat transport in the Boussinesq approximation:

$$
\begin{gather*}
\frac{\partial V_{i}}{\partial x_{i}}=0 \\
P_{1} \frac{\partial V_{i}}{\partial t}+P_{1} V_{j} \frac{\partial V_{i}}{\partial x_{j}}-\frac{P_{1}}{P_{2}} Q H_{j} \frac{\partial H_{i}}{\partial x_{j}}=\frac{-\partial}{\partial x_{i}}\left(P+\frac{P_{1}}{P_{2}} Q \frac{H^{2}}{2}\right)+P_{1} \nabla^{2} V_{i}+\left[1-\alpha \Delta T\left(T-T^{0}\right)\right] F_{i} \frac{d^{3}}{x \nu},  \tag{2}\\
P_{1} \frac{\partial H_{i}}{\partial t}=P_{1} H_{j} \frac{\partial V_{i}}{\partial x_{j}}+\frac{P_{1}}{P_{2}} \nabla^{2} H_{i}, \\
P_{1} \frac{\partial T}{\partial t}=\nabla^{2} T-P_{1} V_{j} \frac{\partial T}{\partial x_{j}},
\end{gather*}
$$

where

$$
P_{1}=\frac{v}{x} ; \quad P_{2}=\frac{v}{\eta}=4 \pi \mu \sigma v ; \quad Q=-\frac{\mu H^{2} d^{2}}{4 \pi \rho v \eta} ; \quad H^{+}=H_{2} .
$$

We investigate the stability of the steady state of a fixed layer of fluid situated between two surfaces at constant temperatures $T^{0}$ and $T_{1}$ in a uniform magnetic field directed along the $z$ axis. The steady state is described by the equations

$$
\begin{gather*}
V_{i}^{\mathrm{st}}=0 ; \quad H_{i}^{\mathrm{st}}=\hat{\lambda}_{i} ; \quad T^{\mathrm{st}}=T^{0}-Z \\
\frac{\rho^{\mathrm{st}}}{\rho^{0}}=\left[1-\alpha \Delta T\left(T^{\mathrm{st}}-T^{0}\right)\right] \tag{3}
\end{gather*}
$$

Chernovitsy State University. Translated from Inzhenerno-Fizicheskii Zhurnal, Vol. 30, No. 6, pp. 11121118, June, 1976. Original article submitted April 26, 1973. microfilming, recording or otherwise, without written permission of the publisher. A copy of this article is available from the publisher for $\$ 7.50$.
where $T^{0}$ and $\rho^{0}$ denote the temperature and density on the lower boundary, and $\vec{\lambda}=(0,0,1)$. Setting

$$
\begin{align*}
V_{i}= & U_{i}, \quad H_{i}=H_{i}^{\mathrm{st}}+h_{i}, \quad T=T^{\mathrm{st}}+\theta, \\
& \rho=\rho^{\mathrm{st}}+\delta \rho, \quad p=p^{\mathrm{st}}+\delta p, \tag{4}
\end{align*}
$$

we obtain the system of perturbed equations

$$
\begin{gather*}
\frac{\partial U_{i}}{\partial x_{i}}=0, \\
P_{1} \frac{\partial U_{i}}{\partial t}=-\frac{\partial}{\partial x_{i}}\left(\delta p+\frac{P_{1}}{P_{2}} Q \lambda_{i} h_{i}\right)+R \lambda_{i} \theta+P_{1} \nabla^{2} U_{i}+\frac{P_{1}}{P_{2}} Q \lambda_{j} \frac{\partial h_{i}}{\partial x_{j}}, \\
P_{1} \frac{\partial \theta}{\partial t}-P_{1} U_{i} \lambda_{i}=\nabla^{2} \theta,  \tag{5}\\
P_{1} \frac{\partial h_{i}}{\partial t}=P_{1} \lambda_{j} \frac{\partial U_{i}}{\partial x_{j}}+\frac{P_{1}}{P_{2}} \nabla^{2} h_{i},
\end{gather*}
$$

where

$$
R=\frac{d^{3} \Delta T \alpha g}{\chi \nu} .
$$

Applying the curl operator twice to the second equation and multiplying by $\lambda_{i}$, we arrive at

$$
\begin{gather*}
P_{1} \frac{\partial}{\partial t} \nabla^{2} U_{z}=R\left(\frac{\partial^{2} \theta}{\partial x^{2}}+\frac{\partial^{2} \theta}{\partial y^{2}}\right)+P_{1} \nabla^{2} U_{z}+\frac{P_{1}}{P_{2}} Q \frac{\partial}{\partial z} \nabla^{2} h_{z}, \\
P_{1} \frac{\partial \theta}{\partial t}-P_{1} U_{z}=\nabla^{2} \theta,  \tag{6}\\
P_{1} \frac{\partial h_{z}}{\partial t}=P_{1} \frac{\partial U_{z}}{\partial z}+\frac{P_{1}}{P_{2}} \nabla^{2} h_{z} .
\end{gather*}
$$

Introducing into (6) the perturbations

$$
\begin{aligned}
U_{z} & =W(z) \cos k_{x} x \cos k_{y} y \exp \beta t, \\
h_{z} & =h(z) \cos k_{x} x \cos k_{k} y \exp \beta t, \\
\theta & =\theta(z) \cos k_{x} x \cos k_{y} y \exp \beta t
\end{aligned}
$$

gives the equations

$$
\begin{gather*}
P_{1}\left(D^{2}-k^{2}\right)\left(D^{2}-k^{2}-\beta\right) W \div \frac{P_{1}}{P_{2}} Q D\left(D^{2}-k^{2}\right) h=k^{2} R \theta,  \tag{7}\\
\left(D^{2}-k^{2}-P_{1} \beta\right) \theta=-P_{1} W, \quad\left(D^{2}-k^{2}-P_{2} \beta\right) h=-P_{2} D W
\end{gather*}
$$

where

$$
D^{n}=\frac{d^{n}}{d z^{n}}, \quad k^{2}=k_{x}^{2}+k_{y}^{2},
$$

whose solutions must satisfy the boundary conditions

$$
W=\theta=0 \text { for } z=0, z=1
$$

and

$$
\begin{gathered}
D W=0 \text { on a rigid boundary, } \\
D^{2} W=0 \quad \text { on a free boundary, }
\end{gathered}
$$

and $h$ is continuous with the external field for a nonconducting boundary and equals zero on a perfectly conducting surface.

The stationary state will be unstable if $\operatorname{Re} \beta>0$, and stable if $\operatorname{Re} \beta<0$. The case $\operatorname{Re} \beta=0$ determines a critical state separating regions of stability and instability. If $\operatorname{Im} \beta=0$ (principle of change of stability satisfied), the critical state is stationary; otherwise, it is oscillating (superstability).

If the principle of change of stability holds, we obtain, setting $\rho=0$ in (7),

$$
\begin{gather*}
P_{1}\left(D^{2}-k^{2}\right)^{2} W+\frac{P_{1}}{P_{2}} Q D\left(D^{2}-k^{2}\right) h=k^{2} R \theta \\
\left(D^{2}-k^{2}\right) \theta=-P_{1} W  \tag{8}\\
\left(D^{2}-k^{2}\right) h=-P_{2} D W
\end{gather*}
$$

The structure of the equations of system (8) is such that the number of unknown functions can be reduced by eliminating some of them (for example, h or $\theta, \mathrm{h}$ ). Thus, by inserting the latter equation of system (8) into the first or by using the operator ( $\mathrm{D}^{2}-\mathrm{k}^{2}$ ), allowing for the second and third equations, we obtain

$$
\begin{equation*}
P_{1}\left[\left(D^{2}-k^{2}\right)^{2}-Q D^{2}\right] W=k^{2} R \theta,\left(D^{2}-k^{2}\right) \theta=-P_{1} W \tag{9}
\end{equation*}
$$

and

$$
\begin{equation*}
\left(D^{2}-k^{2}\right)\left[\left(D^{2}-k^{2}\right)^{2}-Q D^{2}\right] W=-R k^{2} W \tag{10}
\end{equation*}
$$

with corresponding boundary conditions.
In many cases it is very difficult and even impossible to find the exact eigenfunctions and frequencies, and for this reason it is advantageous to employ the variational technique of local potential [3,5]. In order to obtain the local potential we multiply the second, third, and fourth equations in (2) by $-\delta \mathrm{U}_{\mathrm{i}},-\delta \theta,-\delta h_{i}$, add, and integrate by parts terms containing $\delta \mathrm{U}_{\mathrm{i}}$ and $\delta \theta$ remembering that

$$
\frac{\partial A_{i}}{\partial t} \delta A_{i}=\frac{\partial}{\partial t} \frac{\left(\delta A_{i}\right)^{2}}{2}-\frac{\partial}{\partial t} A_{i}^{0} \delta A_{i}
$$

( $A_{i}$ is a scalar, or the component of a vector or tensor) and that $\delta \mathrm{U}_{\mathrm{i}}$ and $\delta \theta$ equal zero on the boundary. We then find that

$$
\begin{gather*}
\Phi=\left\lceild v \left\{-\left(\delta p^{0}+\frac{P_{1}}{P_{2}} Q \lambda_{i} h_{i}\right) \frac{\partial U_{i}}{\partial x_{i}}-R \theta^{0} \lambda_{i} U_{i}+\right.\right. \\
+\frac{P_{1}}{2}\left(\frac{\partial U_{i}}{\partial x_{j}}\right)^{2}+\frac{P_{1}}{P_{2}} Q \lambda_{i} h_{i}^{0} \frac{\partial U_{i}}{\partial x_{j}}+\frac{1}{2}\left(\frac{\partial \theta}{\partial x_{i}}\right)^{2}- \\
\left.-\frac{P_{1}}{P_{2}}\left(\nabla^{2} h_{i}^{0}\right) h_{i}-P_{1} \lambda_{j} U_{i}^{0} \frac{\partial h_{i}}{\partial x_{j}}+P_{1}\left[\frac{\partial U_{i}^{0}}{\partial t} U_{i} \div \frac{\partial \theta^{\theta}}{\partial t} \theta+\frac{\partial h_{i}^{0}}{\partial t} h_{i}\right]\right\} . \tag{11}
\end{gather*}
$$

The potential $\Phi$ depends on two types of variable: fluctuating and nonvarying. The latter we indicate by the superscript 0 .

It is evident that $\delta \Phi=0$ for additional conditions leads to the system of equations (2) and $\Delta \Phi>0$. Accordingly [3], $\Phi$ is a suitable potential of our problem.

Choosing

$$
\begin{gather*}
U_{z}=W(z) \cos k_{x} x \cos k_{y} y \exp \beta t ; \\
h_{z}=h(z) \cos k_{x} x \cos k_{y} y \exp \beta t ; \\
U_{x}=-\frac{k_{x}}{k^{2}}(D W) \cos k_{y} y \sin k_{x} x \exp \beta t ; \\
h_{x}=-\frac{k_{x}}{k^{2}}(D h) \sin k_{x} x \cos k_{y} y \exp \beta t ;  \tag{12}\\
U_{y}=--\frac{k_{y}}{k^{2}}(D W) \cos k_{x} x \sin k_{y} y \exp \beta t ; \\
h_{y}=-\frac{k_{y}}{k^{2}}(D h) \cos k_{x} x \sin k_{y} y \exp \beta t ; \\
\theta==\theta(z) \cos k_{x} x \cos k_{y} y \exp \beta t
\end{gather*}
$$

(similar expressions are chosen for the nonvarying quantitles) and substituting into (11), we obtain the potentials

$$
\Phi=\int d z\left\{-R \theta^{0} W+\frac{P_{1}}{2}\left[k^{2} W^{2}+2(D W)^{2}+\frac{1}{k^{2}}\left(D^{2} W\right)^{2}\right]+\right.
$$

$$
\left.\begin{array}{rl}
+ & \frac{P_{1}}{P_{2}} Q\left[h^{0}-\frac{1}{k^{2}}\left(D^{2} h_{0}\right)\right](D W)+\frac{1}{2}\left[(D \theta)^{2}+k^{2} \theta^{2}\right]- \\
-\frac{P_{1}}{P_{2}}\left[h\left(D^{2}-k^{2}\right) h^{0}+\frac{1}{k^{2}}(D h)\left(D^{2}-k^{2}\right)\left(D h^{0}\right)\right]-P_{1} W^{0} \theta+ \\
+ & P_{1}\left[\left(D^{2}-k^{2}\right) W^{0}(D h)+\frac{1}{k^{2}}\left(D W^{0}\right)\left(D^{2} h\right)\right]+ \\
+ & P_{1} \beta^{0} \tag{13}
\end{array} \quad\left[W W^{0}+\theta \theta^{0}+h h^{0}+\frac{1}{k^{2}}(D W)\left(D W^{0}\right)+\frac{1}{k^{2}}\left(D h^{0}\right)(D h)\right]\right\}, ~ l
$$

and

$$
\begin{gather*}
\Phi^{1}=\int d z\left\{-R \theta^{0} W+\frac{P_{1}}{2}\left[k^{2} W^{2}+2(D W)^{2}+\frac{1}{k^{2}}\left(D^{2} W\right)^{2}\right]+\right. \\
+\frac{P_{1}}{P_{2}} Q\left[h^{0}-\frac{1}{k^{2}}\left(D^{2} h^{0}\right)\right](D W)+\frac{1}{2}\left[(D \theta)^{2}+k^{2} \theta^{2}\right]- \\
\left.-P_{1} W^{0} \theta-\frac{P_{1}}{P_{2}}\left[h\left(D^{2}-k^{2}\right) h^{0}+\frac{1}{k^{2}}(D h)\left(D^{2}-k^{2}\right)\left(D h^{0}\right)\right]+P_{1}\left[W^{0}(D h)+\frac{1}{k^{2}}\left(D W^{0}\right)\left(D^{2} h\right)\right]\right\}, \tag{14}
\end{gather*}
$$

by the Euler-Lagrange equations, given by the system of equations (7), (8) for the additional conditions $A_{i}=$ $A_{i}^{0}$. In the same manner as above it is possible to obtain potentials that depend on a smaller number of unknown functions. Thus, for example, on making the substitution

$$
\begin{gathered}
A_{i}^{0} \rightarrow\left(D^{2}-k^{\mathrm{a}}-P_{2} \beta\right) A_{i}^{0}, \\
A_{i} A_{i} \rightarrow A_{i}\left(D^{2}-k^{2}-P_{2} \beta\right) A_{i}
\end{gathered}
$$

in terms containing $W$ and taking account of the third equation of (7), or making the substitution

$$
\begin{gathered}
A_{i}^{0} \rightarrow\left(D^{2}-k^{2}-P_{2} \beta\right)\left(D^{2}-k^{2}-P_{1} \beta\right) A_{i}^{0} \\
A_{i} A_{i} \rightarrow A_{i}\left(D^{2}-k^{2}-P_{2} \beta\right)\left(D^{2}-k^{2}-P_{1} \beta\right) A_{i}
\end{gathered}
$$

and taking account of the second and third equations of (7), it is possible to convert (13) to

$$
\begin{align*}
& \Phi_{1}= \int d z\left\{-R\left(D^{2}-k^{2}-P_{2} \beta\right) \theta^{0} W+\frac{P_{1}}{2}\left[k^{2} W\left(D^{2}-k^{2}-P_{2} \beta\right) W \div\right.\right. \\
&\left.\div 2(D W)\left(D^{2}-k^{2}-P_{2} \beta\right)(D W)+\frac{1}{k^{2}}\left(D^{2} W\right)\left(D^{2}-k^{2}-P_{2} \beta\right)\left(D^{2} W\right)\right]- \\
&-P_{1} Q\left[\left(D W^{0}\right)-\frac{1}{k^{2}}\left(D^{3} W^{0}\right)\right](D W)+\frac{1}{2}\left[(D \theta)^{2}+k^{2} \theta^{2}\right]- \\
&-\left.P_{1} \beta^{0}\left[W\left(D^{2}-k^{2}-P_{2} \beta\right) W^{0}+\frac{1}{k^{2}}(D W)\left(D^{2}-k^{2}-P_{2} \beta\right)\left(D W^{0}\right) \div \theta \theta^{0}\right]\right\} \tag{15}
\end{align*}
$$

and

$$
\begin{align*}
& \quad \Phi_{2}=j d z\left\{-R W\left(D^{2}-k^{2}-P_{2} \beta\right) P_{1} W^{0}+\frac{P_{1}}{2}\left[k^{2} W\left(D^{2}-k^{2}-P_{2} \beta\right) \times\right.\right. \\
& \times\left(D^{2}-k^{2}-P_{1} \beta\right) W+\frac{1}{k^{2}}\left(D^{2} W\right)\left(D^{2}-k^{2}-P_{2} \beta\right)\left(D^{2}-k^{2}-P_{1} \beta\right)\left(D^{2} W\right)+ \\
& \left.\quad+2(D W)\left(D^{2}-k^{2}-P_{2} \beta\right)\left(D^{2}-k^{2}-P_{1} \beta\right)(D W)\right]-P_{1} Q(D W) \times \\
& \times\left[\left(D^{2}-k^{2}-P_{1} \beta\right)\left(D W^{0}\right)-\frac{1}{k^{2}}\left(D^{2}-k^{2}-P_{1} \beta\right)\left(D^{3} W^{0}\right)\right] \div P_{1} \beta^{0}\left[W \left(D^{2}-\right.\right. \\
& \left.\left.\left.-k^{2}-P_{2} \beta\right)\left(D^{2}-k^{2}-P_{1} \beta\right) W^{0}+\frac{1}{k^{2}}(D W)\left(D^{2}-k^{2}-P_{2} \beta\right)\left(D^{2}-k^{2}-P_{1} \beta\right)\left(D W^{0}\right)\right]\right\}, \tag{16}
\end{align*}
$$

which depend on two and one unknown functions, respectively. Trial functions are chosen depending on the type of boundary surfaces.

Let us consider the case when both boundary surfaces are free.
a) Appearance of Instability as Stationary Convection. Substitution of the third equation of (8) into (14) leads to the expression

$$
\begin{align*}
\Phi_{1}^{1}= & \int d z\left\{-R \theta^{0} W+\frac{P_{1}}{2}\left[k^{2} W^{2}+2(D W)^{2}+\frac{1}{k^{2}}\left(D^{2} W\right)^{2}\right]+\right. \\
& \left.+\frac{P_{1}}{k^{2}} Q(D W)\left(D W^{0}\right)+\frac{1}{2}\left[(D \theta)^{2}+k^{2} \theta^{2}\right]-P_{1} W^{0} \theta\right\}, \tag{17}
\end{align*}
$$

which is the potential of problem (9).
We prescribe the unknown functions in the form

$$
\begin{equation*}
W=A \sin \pi z ; \theta=B \sin \pi z ; W^{0}=A^{0} \sin \pi z ; \theta^{0}=B^{0} \sin \pi z, \tag{18}
\end{equation*}
$$

where the constants $A_{i}, B_{i}$ are determined from the condition

$$
\begin{array}{ll}
\left(\frac{\partial \Phi}{\partial A_{i}}\right)_{B_{i}^{0}, A_{i}^{0}, B_{i}}=0, & A_{i}^{0}=A_{i}  \tag{19}\\
\left(\frac{\partial \Phi}{\partial B_{i}}\right)_{A_{i}, B_{i}^{0}, A_{i}^{0}}=0, & B_{i}^{0}=B_{i} \\
& \beta^{0}=\beta
\end{array}
$$

In this manner we obtain

$$
\begin{gather*}
\frac{P_{1}}{k^{2}}\left[k^{4}+2 \pi^{2} k^{2}+\pi^{4}+Q \pi^{2}\right] A-R B=0 \\
-P_{1} A+\left(\pi^{2}+k^{2}\right) B=0 \tag{20}
\end{gather*}
$$

which gives

$$
\begin{equation*}
R=\frac{\left(\pi^{2}+k^{2}\right)}{k^{2}}\left[\left(\pi^{2}+k^{2}\right)^{2}+\pi^{2} Q\right] \tag{21}
\end{equation*}
$$

In a similar manner potential (14) and trial functions

$$
\begin{equation*}
W=A \sin \pi z ; \quad \theta=B \sin \pi z ; \quad h=C \cos \pi z \tag{22}
\end{equation*}
$$

with conditions (19) give

$$
\begin{array}{r}
\frac{P_{1}}{k^{2}}\left(\pi^{2}+k^{2}\right) A-R B+\frac{P_{1}}{P_{2}} \frac{Q}{k^{2}} \pi\left(\pi^{2}+k^{2}\right) C=0,  \tag{23}\\
-P_{1} A+\left(\pi^{2}+k^{2}\right) B=0, \quad-P_{2} \pi A+\left(\pi^{2}+k^{2}\right) C=0,
\end{array}
$$

which reduces to (21).
b) Appearance of Instability as Oscillating Convection. Utilizing (13) and perturbations (22), we arrive at

$$
\begin{gather*}
\frac{P_{1}}{k^{2}}\left(\pi^{2}+k^{2}+\beta\right)\left(\pi^{2}+k^{2}\right) A-R B+\frac{P_{1}}{P_{2}} Q \frac{\pi}{k^{2}}\left(\pi^{2}+k^{2}\right) C=0, \\
-P_{1} A+\left(\pi^{2}+k^{2}+P_{1} \beta\right) B=0  \tag{24}\\
\\
-P_{2} \pi A+\left(k^{2}+\pi^{2}+P_{2} \beta\right) C=0,
\end{gather*}
$$

from which we find

$$
\begin{equation*}
\left(k^{2}+\pi^{2}+P_{1} \beta\right)\left(\pi^{2} \div k^{2}\right)\left[\left(k^{2}+\pi^{2}+P_{2} \beta\right)\left(k^{2}+\pi^{2}+\beta\right)+\pi^{2} Q\right]=R k^{2}\left(\pi^{2}+k^{2}+P_{2} \beta\right) . \tag{25}
\end{equation*}
$$

In a similar manner potential (15) and perturbations (18) or (16) and $W=A \sin \Pi z$ again give (25).
It follows from (25) [6] that for oscillating solutions to exist the condition $\kappa>\eta$ must be satisfied. Then, for given $P_{1}$ and $P_{2}$, superstability is possible only if $Q$ is greater than a certain $Q^{1}$.

The results obtained by the thermodynamic method using various local potentials thus coincide among themselves and with the exact solution, which is connected with the fortunate choice of the trial functions.

The use of potentials with a smaller number of unknown functions is to be preferred since this reduces the degree of arbitrariness, which increases as the number of functions being varied increases, and enables a better choice to be made as the amount of information on the conditions imposed on them accordingly also
increases. Furthermore, the possibility of increasing the number of variable parameters arises, which makes the trial functions more flexible without noticeably increasing the volume of computations.

The method continues to work quite effectively in those cases when the number of unknown functions cannot be reduced, although perhaps slightly less accurately.

## NOTATION

$\mathrm{V}_{\mathrm{i}}, \mathrm{H}_{\mathrm{i}}$, components of velocity of center of mass and magnetic field intensity; $\rho$, density; p , pressure; $\mu$, magnetic susceptibility; T , temperature; $\chi$, thermal diffusivity; $\sigma$, electrical conductivity; $\alpha$, coefficient of thermal expansion; $\lambda$, vector with components $(0,0,1) ; \nabla$, Hamiltonian operator; $\Delta T$, temperature drop between boundaries.

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## Effects of thermoelastic stress during

HONING ON COMPONENT DIMENSIONS

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Equations are given for the temperature distribution and thermoelastic deformations arising in the workpiece and tool during honing, as well as a method for determining the corrections for the temperature errors in adjusting automatic-control devices.

The uses of honing are extending continually; when the process is introduced, it is usually necessary to provide automatic monitoring of workpiece dimensions.

In turn, the setting-up procedure for the monitoring requires information about the errors arising from thermal expansion of the workpiece and the tool, since the latter can be very important, especially for thinwalled components.

The thermal deformation can be determined from the temperature distribution produced in the workpiece 1 and honing rod 2 (Fig. 1), with subsequent calculation of the deformation on the basis of the theory of elasticity.

The hone rotates at a relatively high speed, and the area of contact with the workpiece is fairly large, so one can assume that the temperature over the entire inner surface of the component is the same to a first approximation and equal to the contact temperature $\theta_{c}$. We may also suppose that the outer surface $A$ of the workpiece 1 (Fig. 1) has boundary conditions of the third kind, since this surface is usually cooled by a continuous flow of liquid.

The temperature of the coolant (kerosene) and the initial temperature of the workpiece may be taken as nominally zero.

[^0]
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